



1659 PRO-ENAMEL

Interior Latex Gloss Enamel

Product Description

A professional quality, interior, acrylic gloss enamel. Designed for use on properly prepared, new or previously painted wall, trim and ceiling surfaces. Provides a durable, washable and decorative finish when applied to gypsum wallboard, plaster, concrete, masonry, wood and hardboard. Good for commercial and residential application.

Conforms to Green Seal Paints GS-11 Criteria

Performance Features

- Durable
- Washable
- Easy Application
- Low Odor and VOC
- USDA Acceptable

Product Specifications

Resin Type	Acrylic
Color Range	White, custom tints
Finish	Gloss, 80+ @ 60° (MPI Gloss Level 6)
Drying Time (75° F. & 50% R.H.)	To touch: 2 hours To recoat: overnight.
Practical Coverage	Approx. 200-300 sq. ft. per gallon
Recommended Dry Film Thickness	1.7-2.2 mils per coat
Weight Per Gallon	9.9 lbs.
Solids By Weight	42%
Solids By Volume	32%
Shelf Life	2 years (unopened containers)
Sizes	One & five gallon containers
V.O.C.	<150 Grams per liter
Clean Up	Water

Product Analysis (by weight)

PIGMENT COMPOSITION	18%
Titanium Dioxide:	16%
Silicates:	2%
VEHICLE COMPOSITION	82%
Acrylic Resin:	25%
Water, Surfactants, Defoamers:	57%

Surface Preparation

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

General:

All surfaces must be cured, firm, dry and cleaned free of dust, dirt, oil, grease, wax, chalk, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces.

System Recommendations

Wallboard and Plaster:

PRIMER: 971 Acry-Plex Interior PVA
Primer/Sealer

Masonry:

PRIMER: 247 Acry-Shield 100% Acrylic
Masonry Primer

Wood and Hardboard:

PRIMER: 295 Uni-Prime All Purpose Primer
OR: 975 Latex Enamel Undercoat

FINISH: 1659 Pro-Enamel Latex Gloss
Enamel

Application

Do not apply when material, air, and/or surface temperature is below 50°F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Thinning

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.

Continued Next Page

1659 PRO-ENAMEL (cont.)

Precautions

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. Protect from freezing. For additional safety information, consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION
KEEP OUT OF REACH OF CHILDREN.

Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

Limited Warranty: The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.