



## 2501 KEL-AQUA

### Interior Acrylic Semi-Gloss Enamel

#### Product Description

A professional quality, interior, acrylic semi-gloss enamel. Designed for spray application to properly primed interior woodwork, doors, paneling, cabinets and trim. Provides a durable, washable and decorative finish that dries quickly to minimize dust pick-up. A water thinned alternative to solvent thinned lacquers and enamels. Good for commercial and residential application.

#### Performance Features

- Durable
- Washable
- Good Block Resistance
- Easy Application
- Water Clean-Up

#### Product Specifications

Resin Type:	Acrylic
Color Range:	White and custom tints
Finish:	Gloss, 45-55+ @ 60° (MPI Gloss Level 5)
Drying Time: (75° F. & 50% R.H.)	To touch: 10-20 minutes To recoat: 1 hour
Practical Coverage:	Approx. 250-350 sq ft/gallon
Recommended Dry Film Thickness:	1.7-2.2 mils per coat
Weight Per Gallon:	10.2 lbs.
Solids By Weight:	46%
Solids By Volume:	33%
Shelf Life:	2 years (unopened containers)
Sizes:	One & five gallon containers
V.O.C.	<225 Grams per liter
Clean Up:	Water

#### Product Analysis (by weight)

PIGMENT COMPOSITION		23%
Titanium Dioxide:		20%
Calcium Carbonate:		3%
VEHICLE COMPOSITION		77%
Acrylic Resin:		23%
Water, Surfactants, Defoamers:		54%

#### Surface Preparation

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

#### General:

All surfaces must be cured, firm, dry and cleaned free of dust, dirt, oil, grease, wax, chalk, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces.

#### New Wood:

Follow general surface preparation guidelines. Prior to application of undercoat, sand and putty nail holes and wipe woodwork clean. Sand again after application of undercoat and dust clean before finish is applied.

#### System Recommendations

##### Interior Wood and Hardboard

PRIMER: 2640 Kel-Aqua Interior Acrylic  
Enamel Undercoater

FINISH: 2501 Kel-Aqua Interior Acrylic Semi-  
Gloss Enamel

#### Application:

Spray only using conventional, airless, or HVLP. Do not apply when material, air, and/or surface temperature is below 50°F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

#### Thinning

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.

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## Precautions

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. Protect from freezing. For additional safety information, consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION  
KEEP OUT OF REACH OF CHILDREN.

## Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

**Limited Warranty:** The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.