



# 285 KEL-BOND ULTRA

— Interior/Exterior —

## Waterborne High Build Bonding Primer-Sealer

### Product Description

A waterborne, high build, flexible, bonding primer-sealer designed to reduce cracking and peeling of acrylic latex top coats as well as fill in rough surfaces to create a smoother, more uniform finish. Do not use under alkyd, epoxy, urethane, flat wall paints or other non-flexible finishes. Do not use on floors.

### Performance Features

- High Build (up to 10 mils DFT)
- Low Odor
- Low Temp Application (min. 40° F)
- Fast Drying
- Water Clean up

### Product Specifications

Resin Type:	Acrylic
Color Range:	Clear / Blue Tint)
Drying Time: (75° F. & 50% R.H.)	To touch: 30 minutes To recoat: 1 hour
Practical coverage:	Approx. 50-200 sq ft/gallon
Recommended dry film thickness:	2.5 -9 mils per coat
Weight per Gallon:	9 lbs.
Solids by Weight:	32%
Solids by Volume:	28%
Shelf Life:	2 years (unopened containers)
Sizes:	One & five gallon containers
V.O.C.	<100 Grams per liter
Clean Up:	Soap & Water

### Surface Preparation

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### General:

All surfaces must be cured, firm, dry and cleaned free of dust, dirt, oil, grease, wax, chalky or loose paint, rust, loose mill scale, bond breakers and curing compounds, efflorescence, asphalt stains, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, glazed or dense surfaces. Fill holes and voids with a suitable patching compound to match the surface profile.

### Previously Painted Surfaces:

This product is not designed to eliminate required surface preparation. All peeling, flaking or loose existing paint must be removed to a firm, clean surface.

### System Recommendations

**Wood, Plywood, Hardboard, Masonry, Stucco, Galvanized & Aluminum Metals, Existing Paint:**

PRIMER: 285 Kel-Bond Ultra

### FINISH:

Interior: Kelly-Moore Acrylic Latex Enamel (Non-Flat)

Exterior: Kelly-Moore 100% Acrylic Paint or Elastomeric Coating

### Application

Brush, roll or spray. Do not apply when material, air, and/or surface temperature is below 40°F or if rain is imminent. Extremely high or low temperature or periods of high relative humidity may adversely affect dry time. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks. When rolling, roll in one direction.

**Tinting:** If tinting is desired, use up to 2 ounces of universal tint per gallon. **Do not exceed 2 ounces of tint per gallon.**

### Thinning

Apply at can consistency.

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# 285 KEL-BOND ULTRA (cont.)

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## Precautions

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. Protect from freezing. For additional safety information, consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION.  
KEEP OUT OF REACH OF CHILDREN.

## Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

**Limited Warranty:** The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.