

THIS PRODUCT MAY NOT BE AVAILABLE IN SOME AREAS DUE TO VOC REGULATIONS
 Contact your Kelly-Moore representative for more information

Product Description

A professional quality, interior/exterior, water reducible, alkyd gloss enamel. Designed as an alternative to solvent borne enamels for use on properly prepared and primed metal surfaces. Good for commercial and industrial application.

Performance Features

- **Water Reducible**
- **Durable**
- **Excellent Adhesion**
- **Fast Dry**
- **Low Odor**

Product Specifications

Resin Type	Alkyd
Color Range	White and custom colors
Finish	Gloss 85+ @ 60° (MPI Gloss Level 7)
Drying Time (75° F. & 50% R.H.)	To touch: 30 minutes To recoat: 6-8 hours.
Practical Coverage	Approx. 250-350 sq ft/gallon
Recommended Dry Film Thickness	1.7-2.2 mils per coat
Weight Per Gallon	10. lbs.
Solids By Weight	48%
Solids By Volume	35%
Shelf Life	2 years (unopened containers)
Sizes	One & five gallon containers
V.O.C.	<280 Grams per liter
Clean Up	Water

Product Analysis (White, by weight)

PIGMENT COMPOSITION	22%
Titanium Dioxide:	20%
Siicates:	2%
VEHICLE COMPOSITION	78%
Alkyd Resin:	26%
Water, Surfactants, Defoamers:	52%

Surface Preparation

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

General:

All surfaces must be cured, firm, dry and cleaned free of dust, dirt, oil, grease, wax, chalky or loose paint, rust, loose mill scale, bond breakers and curing compounds, efflorescence, asphalt stains, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, glazed or dense surfaces. Fill holes and surfaces irregularities with a suitable patching compound to match the surface profile.

Previously Painted Surfaces:

Spot prime bare or patched areas or prime entire surface, as required. Prime lightly-chalked painted surfaces with a suitable Kelly-Moore Surface Conditioner. Loose paint and medium to heavy chalk must be removed.

New Metal Surfaces:

Remove all loose rust, mill scale, or deteriorated previously applied coatings by Hand Tooling (SSPC-SP-2) or Power Tool Cleaning (SSPC-SP-3). For severe environments prepare surface by Commercial Grade Blast Cleaning (SSPC-SP-6). This direct to metal enamel has excellent adhesion to bare, clean metal but a rust-inhibitive primer will significantly improve corrosion resistance.

Continued Next Page

75 ENVIRA-NAMEL (cont.)

System Recommendations

Metal:

PRIMER: 5725 DTM Acrylic Metal Primer

FINISH: 75 Envira-Namel Water Reducible Alkyd

Application

Airless spray or dip. Do not apply when material, air, and/or surface temperature is below 50°F or if rain is imminent. Extremely high or low temperature or periods of high relative humidity may adversely affect dry time. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Thinning

Apply at can consistency. If thinning is necessary to maintain workability, do not exceed one-half pint of water per gallon.

Precautions

Avoid contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling. Close container after each use. Protect from freezing. For additional safety information, consult the Material Safety Data Sheet for this product.

USE ONLY WITH ADEQUATE VENTILATION
KEEP OUT OF REACH OF CHILDREN.

Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

Limited Warranty: The statements made on this bulletin, product labels or by any of our agents concerning this material are given for information only. They are believed to be true and accurate and are intended to provide a guide to approved construction practices and materials. As workmanship, weather, construction equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore Paint Company, Inc., does not make nor does it authorize any agent or representative to make any warranty of MERCHANTABILITY OR FITNESS for any purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material except that it conforms to Kelly-Moore's quality control standards. Any liability whatsoever of Kelly-Moore Paint Company, Inc. to the buyer or user of this product is limited to the purchaser's cost of the product itself.