

Product Description

KM-1803 is a low viscosity, 100% solids, solvent free, two component, amine cured epoxy. Designed as a resin for color quartz floors, decorative toppings and other flooring systems. KM-1803 has been formulated to provide deep penetration into the concrete surface without the use of any solvent, therefore eliminating any objectionable solvent odor, particularly inside buildings or around food processing and food storage areas. May also be used as a clear floor finish.

Performance Features

- **Excellent Adhesion to Concrete**
- **100% Solids Formula**
- **Good Chemical Resistance**
- **No Strong Solvent Odors**
- **Excellent Sealer for Warehouse Floors**

Product Specifications

Resin Type	Epoxy Amine
Color Range	Clear
Finish	High Gloss
Recoat Time	12-24 hours @ 75° F.
Practical Coverage	80-200 Sq. Ft. / Gallon
Recommended Dry Film Thickness	8-20 mils per coat
Solids By Volume	100%
Mixing Ratio	3:1 by volume 3 parts Base <u>A</u> : 1 part Hardener <u>B</u>
Pot Life	20-30 minutes @ 75°F.
Sizes	4 and 1 gallon kits
V.O.C.	0 Grams per liter
Thinner	DO NOT THIN
Clean Up	S-74 or SA-17

Surface Preparation

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

Any one of the four surface preparations may be sufficient or a combination of the four may be required depending on the condition of the concrete surface.

1. High Pressure Wet Abrasive Blast Cleaning

All loose and unsound concrete must be mechanically removed down to sound concrete by means of power tool equipment, such as, chipping/scaling hammers, rotary scalers, etc.

High pressure water blast with sand injection all surfaces to remove all laitance, contaminants, and other foreign deposits to provide a sound, clean surface. Use clean dry air to blow down these areas to remove excessive moisture.

2. Acid Etch

Apply Concrete Acid Etching Solution per the manufacturer's recommendations. Work the solution into the concrete with a stiff broom or fiber brush.

Allow solution to remain on the concrete surface per directions, or until the effervescing and bubbling ceases. Then flush floor thoroughly with clean, fresh water to remove all laitance, dirt, and other foreign materials.

NOTE: Do not allow the acid solution to dry on the floor before flushing off because dirt, etc., can be redeposited in the pores of the concrete.

3. Vacuum Blast

All areas of the existing concrete may be Vacuum Abrasive Blast cleaned using a Wheelabrator Blastrac Shot Blast Machine with Dust Collector. A proper anchor profile pattern shall be achieved to provide maximum adhesion of the recommended system. A thorough washing may be necessary prior to blasting to remove all foreign matter. Check with Blastrac Mfg. for proper shot and application procedures.

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4. Dry Abrasive Blast

Abrasive blast concrete surface to remove all laitance, loose concrete, coating, sealers, etc. It is necessary to achieve a rough anchor pattern and get to sound concrete. All blast material and foreign matter must be removed before application.

In all cases of surface preparation, the pH should be checked. A pH reading of 7.0 - 8.5 is acceptable. Also, a "Water Dissipation Test" should be made on random areas of the floor. A "Vapor Barrier Test" should also be run on the concrete.

New concrete must be cured at least a minimum of 28 days before applying a coating. All laitance, efflorescence, chemical contaminants, grease, oil, and other foreign material must be removed. The prepared surface must be clean, dry and structurally sound.

Mixing Instructions

KM-1803 is prepared by mixing 3 parts Base (Part A) to 1 part Hardener (Part B) with a slow speed power drill with a Jiffy mixer. Do not vary from mix ratio proportions. KM-1803 may be used immediately after mixing; no induction time is required.

Application Procedure

For best results, apply KM-1803 with a short nap roller or squeegee at 80-200 sq/ ft. per gallon. After applying KM-1803, immediately back-roll material with a porcupine roller to break up any air bubbles formed by mixing or during application. If any concrete out-gassing occurs, roll 1-2 coats of KM-149 or KM-155 Concrete Primer directly to the concrete surface to help reduce out-gassing before applying KM-1803. The primer should be butterfly rolled into the concrete to provide uniform coverage.

NOTE: For safety and product curing, proper ventilation is necessary throughout application and cure. When using pigmented Finish Coats, be sure the batch numbers are all the same to provide a uniform color.

Do not apply to surfaces below 50° F. or above 100° F. Do not apply if the surface temperature is within 5° of the Dew Point. KM-1803 Base and Hardener should be stored at 75°-85° F to help maintain a lower, rollable viscosity. Do not apply when material is cold. Allow a minimum of 48-72 hours with good ventilation before putting floor back into service. If a non-skid finish is required, prepare a test patch for owner approval prior to application. KM-1803 is not recommended as a finish coat in areas where there is direct sunlight. Not recommended on floors susceptible to hydrostatic pressure. These systems are designed for application by professional experienced flooring contractors.

Precautions

KM-1803 Base is combustible. KM-1803 Hardener is corrosive. Keep away from all sources of ignition during storage, mixing, application and cure. The Hardener (Part B) either alone or when mixed with Base (Part A) can cause eye and skin burns as well as allergic reactions. When spraying, the use of goggles, fresh air masks or NIOSH approved respirators, protective skin cream, and protective clothing is recommended as a standard practice.

Proper Disposal

For proper disposal of excess material, please contact your local city or county waste management agency.

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SEE MATERIAL SAFETY DATA SHEET FOR FULL SAFETY PRECAUTIONS

KM-1803 IS FOR PROFESSIONAL USE ONLY

KM-1803 IS FOR INDUSTRIAL USE ONLY

KEEP AWAY FROM CHILDREN